<u>Creanic</u> LETTERS

Synthesis of Novel Fluoropicolinate Herbicides by Cascade Cyclization of Fluoroalkyl Alkynylimines

Peter L. Johnson,[‡] James M. Renga,[†] Christopher V. Galliford,[‡] Gregory T. Whiteker,^{*,‡} and Natalie C. Giampietro^{*,†}

[†]Discovery Chemistry and [‡]Process Chemistry, Dow AgroSciences, 9330 Zionsville Road, Indianapolis, Indiana 46268, United States

Supporting Information

ABSTRACT: The cascade cyclization of fluoroalkyl alkynylimines with primary amines has been modified to allow the synthesis of 4-amino-5-fluoropicolinates. Use of *N*-trityl and acetal protecting groups in the cyclization precursor led to 5-fluoropyridines that were easily deprotected to picolinaldehyde derivatives for further elaboration to structures of interest as potential herbicides. This method



provided access to picolinic acids with alkyl or aryl substituents at the 6-position that were previously inaccessible via crosscoupling chemistry.

 \mathbf{P} icolinic acid herbicides have been an active area of commercial interest for decades. Broadleaf herbicides of this class function through an auxinic mode of action and are widely used in cereal and pasture applications. Examples of commercial picolinate herbicides include picloram¹ and amino-pyralid² (Figure 1). More recently, new highly potent 6-



Figure 1. Picolinic acid auxinic herbicides.

arylpicolinate herbicides, including Arylex active³ and DAS-534,⁴ have been reported. These newer auxinic herbicides provide effective control of broadleaf weeds with extremely low use rates. The continued development of effective herbicidal products which maximize crop yields is necessary to support the growing world population and to counteract losses of arable land.⁵

Continued investigation of structure–activity relationships for the identification of new herbicides can be enabled by the development of new synthetic methods. In addition, route scoping for scale-up and synthesis of radiolabeled compounds often require the development of new synthetic methods. We were particularly interested in new strategies for the synthesis of 4-amino-3-chloro-5-fluoropicolinates with alkyl or aryl substituents at the 6-position because facile introduction of the 5fluoro substituent is challenging. Previously, fluorination of aminopyralid⁶ with F-TEDA, followed by cross-coupling reactions, has been employed to access synthetic targets.⁷ This method has two major limitations. First, the electrophilic fluorination step suffers from marginal conversion and high reagent cost. Second, although many relatively simple aryl and heteroaryl boronates are commercially available, species with more complex substitution patterns are limited. As a result, far fewer pyridyl targets with aliphatic groups at the 6-position have been synthesized.

Attracted by a recent report of the synthesis of multiply substituted 5-fluoropyridines by the cascade cyclization of fluoroalkyl alkynylimines with primary amines,⁸ we envisioned this method could provide access to new 5-fluoropicolinic acid herbicide targets if the resulting 4-NHAr substituent could be cleaved to an $-NH_2$ group (Scheme 1). Although most





reported examples of this cascade cyclization employed *N*-phenyl imines, one example using a *N*-*p*-methoxyphenyl (PMP) imine was described. We proposed that oxidative deprotection of the resulting *N*-PMP group followed by pyridine ring chlorination could lead to new herbicidal analogs.

We first explored this strategy for the synthesis of DAS-534. Alkynylimine **2a** was prepared by Sonogashira coupling of **1** with methyl propiolate in 74% yield. Cyclization of **2a** with 4-chlorobenzylamine using Cs_2CO_3 in THF at 80 °C gave pyridine derivative **3a** in 40% isolated yield. Oxidative removal⁹

 Received:
 April 21, 2015

 Published:
 May 26, 2015

of the N-PMP group using NaIO₄ was unsuccessful. Fortunately, reaction of **3a** with 2 equiv of 1,3-dichloro-5,5-dimethylimidazolidine-2,4-dione (DCDMH) in CH_3CN/H_2O gave the azaquinone, **4a**, in 79% isolated yield (Scheme 2).

Scheme 2. Oxidative Deprotection-Chlorination Sequence



Hydrolysis of azaquinone 4a with aqueous sulfuric acid gave the 4-aminopyridine 5 in 85% yield. Chlorination of the pyridine ring at the 3-position of 5 with 0.60 equiv of DCDMH gave 6 in 73% yield. Alternatively, 3a can be directly converted to 6 in 38% yield by one-pot deprotection—chlorination using 2 equiv of DCDMH in CH_3CN/H_2O in the presence of H_2SO_4 . Hydrolysis of 6 with NaOH in MeOH gave DAS-534 in 11% overall yield from 1, thus demonstrating the successful application of the cascade cyclization sequence to the synthesis of picolinate herbicides.

Given the relatively low yield for cyclization of 2a to 3a, we explored the use of alkynylimine substituents that could be eventually converted to a carboxylic acid after cascade cyclization (Table 1). Cyclization of the *t*-Bu ester 2b with 4-

Table 1. Effect of Alkynylimine Substituent on Cascade Cyclization Yield with 4-Chlorobenzylamine (Conditions: Cs_2CO_3 , THF, 80 °C)



chlorobenzylamine occcurred in very low yield. The 2furylalkynylimine 2c underwent cyclization in higher yield, but attempts to convert the resulting 2-furyl substituent oxidatively to a carboxylic acid were unsuccessful. The acetalprotected alkynylimine 2d cyclized efficiently in THF with 4chlorobenzylamine to give 3d in 81% yield (Scheme 3). Removal of the *N*-PMP group was performed by a two-step procedure. Reaction of 3d with DCDMH gave the 3chloroazaquinone derivative 7 in 30% yield. Subsequent hydrolysis of the azaquinone and acetal groups with 1 M H₂SO₄ gave the 4-amino picolinaldehyde 8 in 68% yield. Pinnick oxidation of 8 gave DAS-534 in 72% yield.

Despite the improved cyclization yield obtained with the acetal-protected alkynylimine, the low yielding oxidative removal of the *N*-PMP group limited the utility of this method. Use of an *N*-trityl protecting group was found to allow deprotection in much higher yield than *N*-PMP (Scheme 4). *N*-Trityl alkynylimine 9 was prepared analogously to 2d from

Scheme 3. Chlorination/Deprotection of N-PMP Acetal 3d



Scheme 4. Use of *N*-Trityl Protecting Group in Cascade Cyclization Synthesis of DAS-534



Ph₃CNH₂, CCl₄, and CF₃CO₂H in the presence of PPh₃ and Et₃N, followed by Sonogashira coupling. The initial report of cascade cyclization of CF₃-alkynylimines with primary amines included the results of a solvent screen which showed that ethers, such as THF and DME, gave higher selectivity to fluoropyridine products.^{8a} During our investigation, we found that use of DMSO led to faster cyclization rates than THF with no decrease in yield. Cyclization of **10** with 4-chlorobenzylamine in DMSO proceeded in 81% yield to give *N*-trityl-protected pyridine **11a**. Both the *N*-trityl and acetal protecting groups were hydrolyzed in 90% yield to give the 4-amino picolinaldehyde **12a**. Chlorination of aldehyde **12a** with DCDMH gave 3-chloro-4-amino picolinaldehyde **8** in 70% yield.

By incorporating N-trityl and acetal protecting groups in 10, the combined yield of the cascade cyclization and deprotection steps was significantly improved. A variety of primary amines were cyclized with 10 (Table 2) to yield 6-alkyl substituted picolinaldehyde derivatives after deprotection. Notably, this method allowed synthetic access to pyridine derivatives with alkyl and cycloalkyl substituents at the 6-position that were difficult to prepare by cross-coupling routes, due to the instability and/or lack of accessibility of the requisite organometallic reagent. Use of MeNH₂ allowed access to the 6-H derivative 11b, whereas *neo*-pentylamine reacted with 10 to form 6-tert-butylpyridine 11d. Cyclization of 10 with allylamine gave the 6-vinyl derivatives 11g. Heterocyclic primary amines were also tolerated. Notably, ethanolamine reacted with high chemoselectivity at the amine functional group to give 6hydroxymethyl derivative 11j. Subsequent deprotection under acidic conditions proceeded smoothly.

In summary, the utility of the cascade cyclization of fluoroalkyl alkynylimines with primary amines has been

 Table 2. Synthesis of Substituted 4-Amino-5-fluoro-6alkylpicolinaldehydes by Cascade Cyclization

F ₃ C	OEt OEt	R NH ₂ Cs ₂ CO ₃ , DMSO 100 °C, 16 h	R R		H ₂ SO ₄ CH ₃ CN/H ₂ O DEt 78 °C			
entry	R	yield (%)		entry	R	yiel	yield (%)	
1	н	11b 61	12b 87	6	vinyl	11g 52ª	12g 62	
2	<i>n</i> -Pr	11c 83	12c 84	7	0×	11h 84	12h 95	
3	<i>t-</i> Bu	11d 97	12d 73	8 F.	Dx	11i 56	12i 83	
4	Δ_{\times}	11e 87	12e 88	9	СН₂ОН	11j 54 ^b	12j 84	
5	$\square^{\!\times}$	11f 78	12f 88	10 F ₃ 0		11k 42	12k 43	
'100 °C	C, 2.5 h. ¹	² 60 °C, 3 h	l.	1				

optimized for the synthesis of 4-amino-5-fluoropicolinates by incorporating *N*-trityl and acetal protecting groups in the cyclization precursor. The resulting pyridines were easily deprotected to picolinaldehyde derivatives for further elaboration to structures of interest as potential herbicides. This method provides access to picolinic acids with alkyl or aryl substituents at the 6-position that were previously inaccessible by cross-coupling chemistry. In addition, radiolabeled compounds can also be prepared by use of isotopically labeled amines.¹⁰

ASSOCIATED CONTENT

Supporting Information

Experimental data, characterization data, and spectra of compounds. The Supporting Information is available free of charge on the ACS Publications website at DOI: 10.1021/ acs.orglett.5b01176.

AUTHOR INFORMATION

Corresponding Authors

*E-mail: whitekgt2@dow.com.

*E-mail: ncgiampietro@dow.com.

Notes

The authors declare no competing financial interest.

REFERENCES

(1) (a) Hamaker, J. W.; Johnston, H.; Martin, R. T.; Redemann, C. T. *Science* **1963**, *141*, 363. (b) Johnston, H.; Tomita, M. S. U.S. Patent 3,285,925, Nov. 15, 1966.

(2) (a) Masters, R. A.; Lo, W. C.; Gast, R. E. Aminopyralid. In *Modern Crop Protection Compounds*, 2nd ed.; Kraemer, W., Ed.; Wiley-VCH: Weinheim, 2012; p 287. (b) Fields, S. C.; Alexander, A. L.; Balko, T. W.; Bjelk, L. A.; Buysse, A. M.; Keese, R. J.; Krumel, K. L.; Lo, W. C. L.; Lowe, C. T.; Richburg, J. S.; Ruiz, J. M. U.S. Patent 6,297,197, Oct. 2, 2001.

(3) Balko, T. W.; Schmitzer, P. R.; Daeuble, J. F.; Yerkes, C. N.; Siddall, T. L. U.S. Patent 7,314,849, Jan. 1, 2008, Arylex is a trademark



of The Dow Chemical Company ("Dow") or an affiliated company of Dow.

(4) Walsh, T. A.; Neal, R.; Merlo, A. O.; Honma, M.; Hicks, G. R.;
Wolff, K.; Matsumura, W.; Davies, J. P. *Plant Physiol.* 2006, 142, 542.
(5) (a) Gianessi, L. P. *Pest Manage. Sci.* 2013, 69, 1099. (b) Green, J.
M. *Pest Manage. Sci.* 2014, 70, 1351.

(6) Fields, S.; Lo, W.; Brewster, W.; Lowe, C. *Tetrahedron Lett.* **2010**, *51*, 79.

(7) Balko, T.; Buysse, A.; Epp, J.; Fields, S.; Lowe, C.; Keese, R.; Richburg, J.; Ruiz, J.; Weimer, M.; Green, R.; Gast, R.; Bryan, K.; Irvine, N.; Lo, W.; Brewster, W.; Webster, J. U.S. Patent 6,784,137, Aug. 31, 2004.

(8) (a) Chen, Z.; Zhu, J.; Xie, H.; Li, S.; Wu, Y.; Gong, Y. Org. Lett.
2010, 12, 4376. (b) Chen, Z.; Zhu, J.; Xie, H.; Li, S.; Wu, Y.; Gong, Y. Org. Biomol. Chem. 2011, 9, 5682.

(9) Verkade, J. M. M.; van Hemert, L. J. C.; Quaedflieg, P. J. L. M.; van Delft, F. L.; Rutjes, F. P. J. T. *Tetrahedron Lett.* **2006**, *47*, 8109. (10) Synthesis of ¹⁴C-labeled pyridines using this method will be reported separately.